

Q40

340C BOWTOP FENCING TO BS1722 PART 9:2000 & MODIFIED MEET THE RECOMMENDED GUIDELINES OF RoSPA

Height: 1.0m
Bars: 12mm solid infill at 101mm centres
Posts: 50mm x 50mm x 3.2mm wall thickness at 2.7m centres
with welded top cap
Rails: 30mm x 10mm
Anti Sags: 2 No on every full sized standard panel
Fastenings: M10 cup square bolts complete with permacone
nuts.
Fully welded
Treatment: Structure- Hot Dip Galvanized to BS EN ISO1461
1999. Fastenings: Centrifuge Spun galvanized.
Coating: Optional Polyester Powder Coating applied to BS 6497.
The Polyester Powders are approved by the British Board of
Agreement (B.B.A) and tested in accordance with BS 3900
Parts C5, E2, E3, E6, F2 and F4. All Polyester Powders are
T.G.I.C. and Lead free to comply with BS EN 71 specification.
Fully dimensioned C.A.D. layout and elevation drawings to be
supplied for approval prior to manufacture.

EXECUTION

INSTALLATION

Set out and erect in straight lines and in accordance with the
approved drawings.
Posts set rigid and plumb to depth specified by the manufacturer
or to a greater depth where necessary to ensure adequate
support.
All fastenings to be correctly fitted.

SETTING POSTS IN CONCRETE

Mix: To BS 5328, Designated mix not less than GEN 1 or
Standard mix not less than ST2 (alternative mix for small
quantities: 50Kg Portland cement, class 42.5 to 150KG fine
aggregate to 250 kg 20mm nominal maximum size coarse
aggregate, medium workability).
Do not use admixtures.
Excavate holes neatly with vertical sides.
Holes to be to the manufacturers specifications or larger as the
ground conditions dictate.