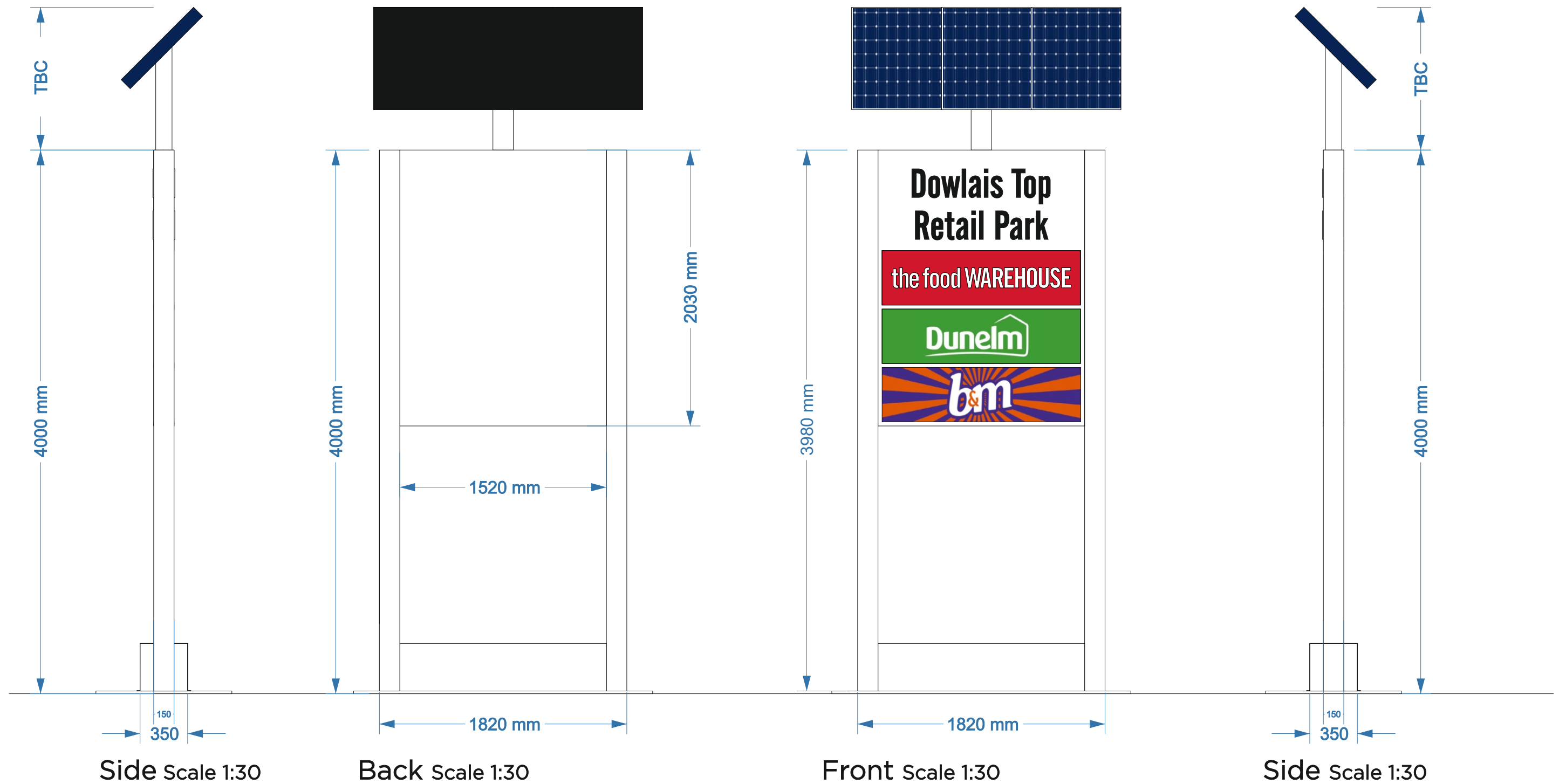


[illegible]

Frame Work

Technical drawing of a rectangular plate with the following dimensions and features:

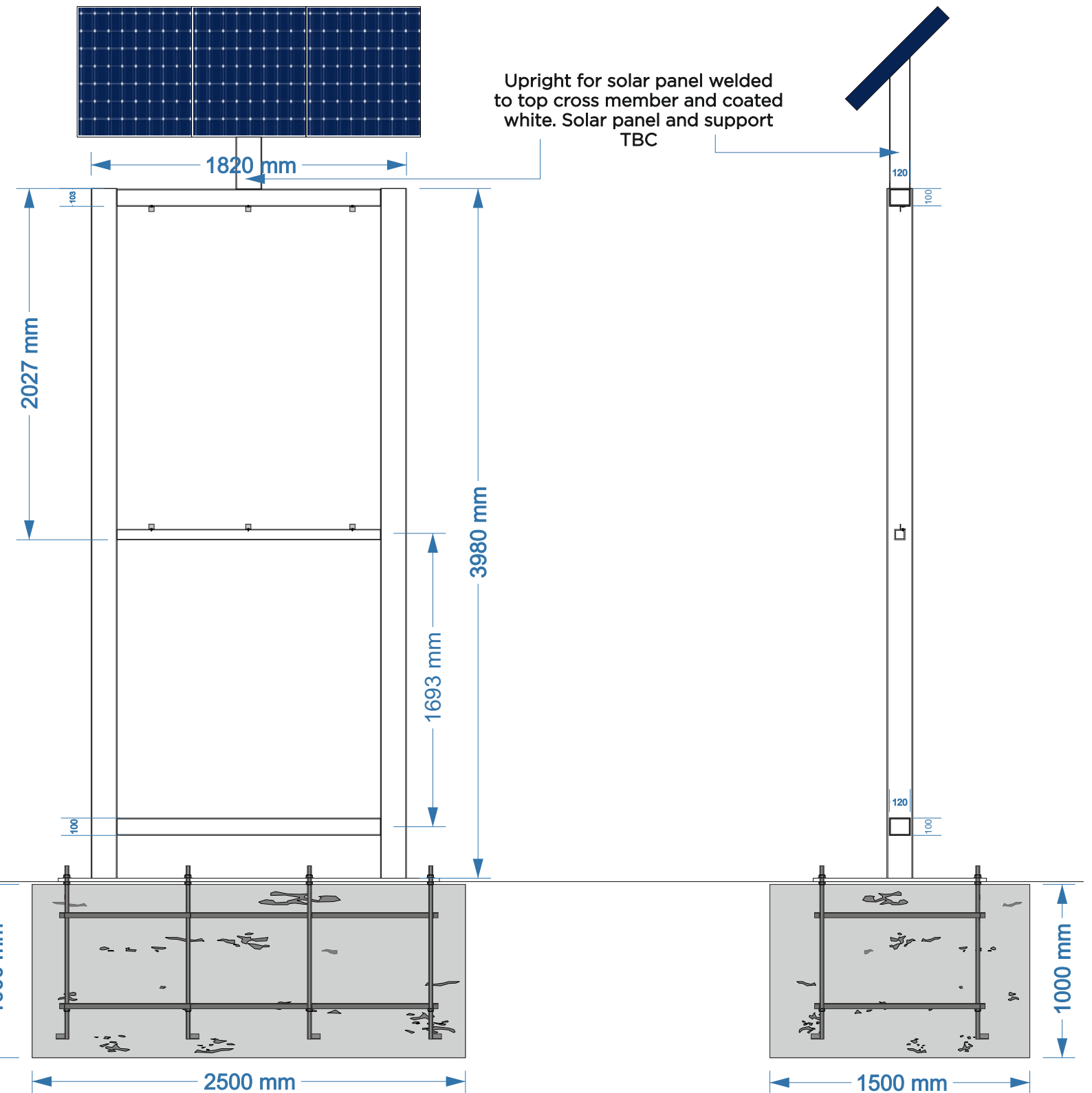
- Overall width: 2200 mm
- Overall height: 1000 mm
- Four circular holes, one in each corner, with a diameter of $\varnothing 100$ mm.
- Two square holes, one on each side, with a side length of 100 mm.
- Horizontal spacing between the centerlines of the corner holes: 700 mm (between left and middle holes) and 700 mm (between middle and right holes).
- Vertical spacing from the bottom edge to the centerline of the bottom corner holes: 50 mm.

Uprights from 150mm x 150mm x 6mm mild steel box section with welded 120mm x 120mm cross members, centre cross member from 60mm x 60mm x 5mm mild steel.

Rootcage comprising of

to include M24 nuts/washers.

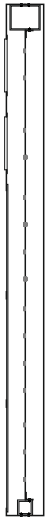
all primed with Zinc Phosphate 2K Epoxy Primer



Side Scale 1:30

[illegible]

Signage Panels - Single Sided



1520 mm

2030 mm

**Dowlais Top
Retail Park**

1460 mm

Aluminium Sign Panel

Face Scale 1:30

Face panel - 2mm thick aluminium panels with 75mm returns all round coated white. Letters to be fret cut and pushed through with 10mm Opal 050 Acrylic. Face of Acrylic to be decorated with black block out vinyl to give side and halo illumination.

Tennant area to be fret cut from aluminium panel and backed up with 5mm thick Opal 050 acrylic and decorated with a full colour digitally printed translucent vinyl.

Rear panel - 2mm thick aluminium panels with 75mm returns all round coated white.

Technical drawing of a rectangular plate with dimensions 1520 mm by 2030 mm. The plate is divided into four horizontal sections. The top section is white, and the bottom three sections are light gray. The dimensions are indicated by arrows: 1520 mm for the width and 2030 mm for the height.

Aluminium Sign Panel

Rear Scale 1:30

Illumination via 6500k LED's
LED's to be mounted to a 1mm
thick pre coated aluminium carrier
panel that is fixed to the internal
frame work with 30mm x 30mm
aluminium angle.

Folded 2mm thick aluminium box coated to house battery - Fixed to frame and bac plate.

Overall dimensions TBC

Front/Rear Scale 1:30

Side Scale 1:30

Internally illuminated - halo effect
around lettering - max 300 cd/m²

[illegible]