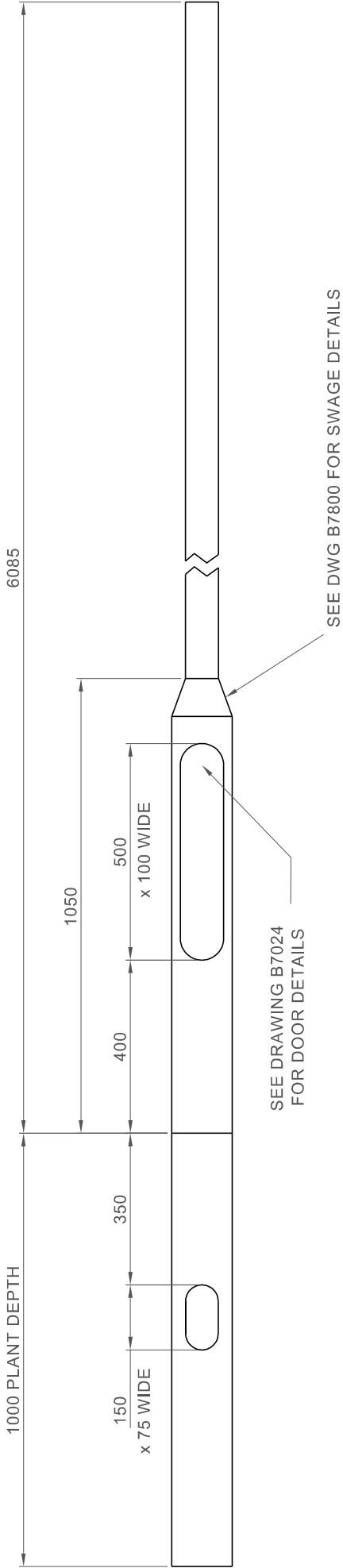


DIMENSIONS IN MILLIMETRES-UNLESS STATED

DO NOT SCALE DRAWING - IF IN DOUBT ASK

3rd ANGLE PROJECTION



BASE MARKED 6M

BASE		INFORMATION	
PROGRAMME No:		1400604	
PROFILE START POINT		2500	
CREATED BY:		AB	

PART	DIAMETER	THICKNESS	GRADE	CUT LENGTH
BASE	Ø139.7	3.0	S275	2050
SHAFT	Ø76.1	2.5	S275	5150

NOTES

REMOVE ALL BURRS AND SHARP EDGES.
ALL WELDS TO BS EN 287 PART 1.
HOT DIP GALVANISE TO BS EN 1461
GALVANISED MASS = 47.18Kg

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STEEL GRADES SPECIFIED ARE MINIMUM
GRADES

TITLE
6M POST TOP COLUMN
MEDIUM DUTY
PLANTED

STANDARD DOOR



B	DRG No:		ISS
	DRAWN	01 06 MD PT	\ 1
	CUSTOMER	APPROVED DB	STANDARD
DATE	02.08.12	SCALE	N.T.S