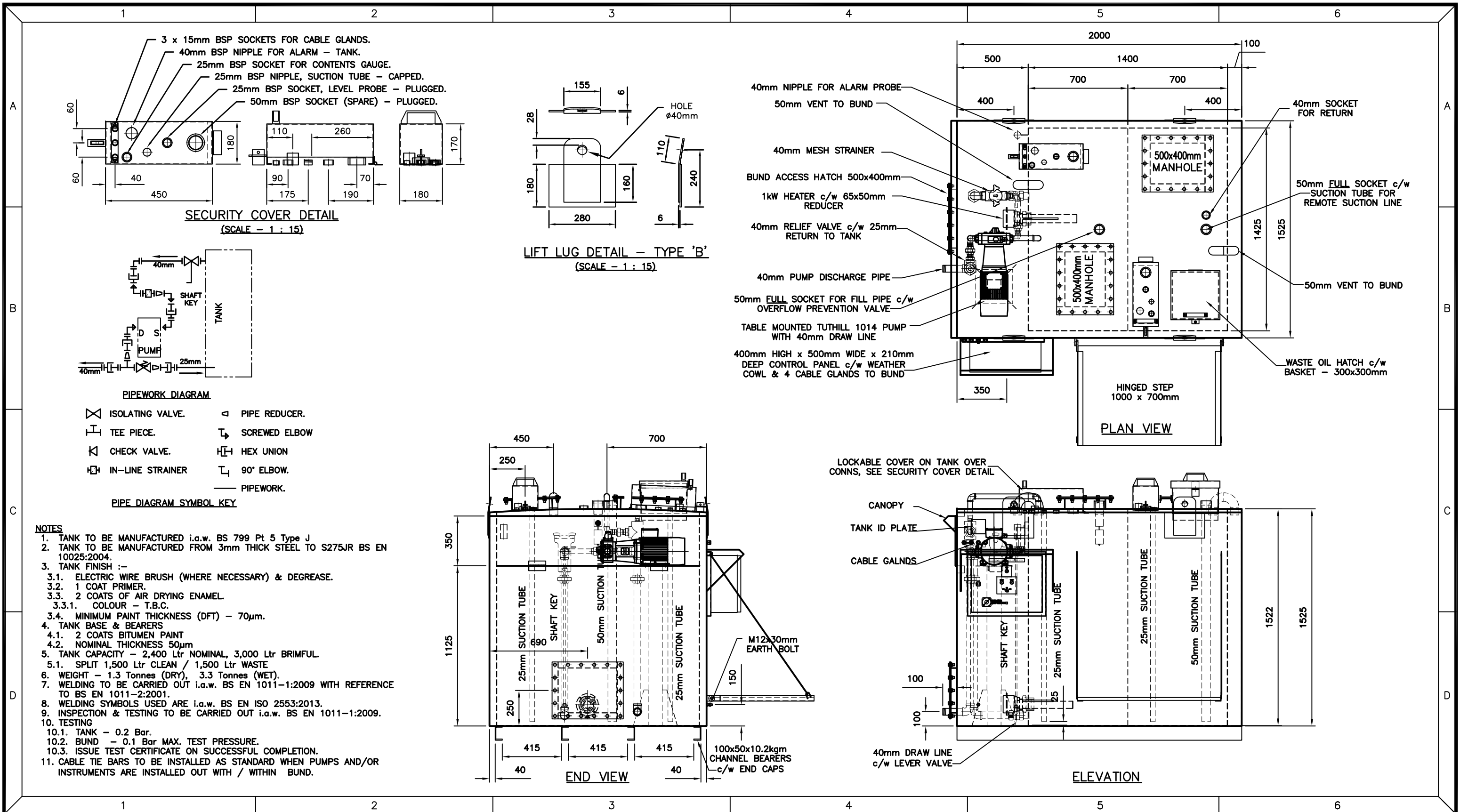




- NOTES**
1. TANK TO BE MANUFACTURED i.a.w. BS 799 Pt 5 Type J
 2. TANK TO BE MANUFACTURED FROM 3mm THICK STEEL TO S275JR BS EN 10025:2004.
 3. TANK FINISH :-
 - 3.1. ELECTRIC WIRE BRUSH (WHERE NECESSARY) & DEGREASE.
 - 3.2. 1 COAT PRIMER.
 - 3.3. 2 COATS OF AIR DRYING ENAMEL.
 - 3.3.1. COLOUR - T.B.C.
 - 3.4. MINIMUM PAINT THICKNESS (DFT) - 70µm.
 4. TANK BASE & BEARERS
 - 4.1. 2 COATS BITUMEN PAINT
 - 4.2. NOMINAL THICKNESS 50µm
 5. TANK CAPACITY - 2,400 Ltr NOMINAL, 3,000 Ltr BRIMFUL.
 - 5.1. SPLIT 1,500 Ltr CLEAN / 1,500 Ltr WASTE
 6. WEIGHT - 1.3 Tonnes (DRY), 3.3 Tonnes (WET).
 7. WELDING TO BE CARRIED OUT i.a.w. BS EN 1011-1:2009 WITH REFERENCE TO BS EN 1011-2:2001.
 8. WELDING SYMBOLS USED ARE i.a.w. BS EN ISO 2553:2013.
 9. INSPECTION & TESTING TO BE CARRIED OUT i.a.w. BS EN 1011-1:2009.
 10. TESTING
 - 10.1. TANK - 0.2 Bar.
 - 10.2. BUND - 0.1 Bar MAX. TEST PRESSURE.
 - 10.3. ISSUE TEST CERTIFICATE ON SUCCESSFUL COMPLETION.
 11. CABLE TIE BARS TO BE INSTALLED AS STANDARD WHEN PUMPS AND/OR INSTRUMENTS ARE INSTALLED OUT WITH / WITHIN BUND.



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Title
3,000 Litre (BRIMFUL) SPLIT
BUNDED CLEAN & WASTE
OIL STORAGE TANK
SPLIT - 1,500/1,500 Litre

Customer Order No. S5-R-31993		Drawing Sheet No. SHEET 1 OF 2		Cust Acc No. E0178	
Material 3mm THK STEEL			Quantity Required 1		
Dimensions mm	Scale 1:25 OR AS STATED		Tolerance ±5mm		
Drawing/Serial No. 035214			Sheet No. 001	Issue No. 001	